

# Work Order ID 70912

Friday, June 17, 2011 7:43:06 AM



Page 1

Item ID: K10003

Accept



Setup Start



Revision ID:

Stop



Item Name: Saddle, D205-634-011

Start Date: 6/17/2011 Start Qty: 2.00



Cust Item ID:

Required Date: 6/20/2011 Req'd Qty: 2.00



Customer:

Reference:

Approvals:

Process Plan: *W*

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #  
Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

IIN634,635

Rev F

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Create White labels only per PPP K10003

CHG 008

*Sublet*

*Handwritten signature* BG 11-6-17

110

0.00



Pick Kit

Packaging

Memo

0.00

Packaging

*Handwritten signature* JB 11/06/17

120

0.00



QC4- 100% Inspect kits for completeness

QC

Memo

0.00

Quality Control

*Handwritten signature* Sublet

*Handwritten signature* (X2)

**Work Order ID 70912**

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Page 2

Item ID: K10003

Accept



Setup Start



Revision ID:

Stop



Item Name: Saddle, D205-634-011

Start Date: 6/17/2011 Start Qty: 2.00



Cust Item ID:

Required Date: 6/20/2011 Req'd Qty: 2.00



Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start



QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

130

Identify as per dwg &amp; Stock Location: \_\_\_\_\_

0.00



Packaging

Memo

0.00

Packaging

REV D

11/6/21 JF2

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

11/6/21 JF  
MP  
11-06-21

# Picklist Print

Friday, June 17, 2011 7:43:02 AM

Page 1

Work Order ID: 70912

Parent Item: K10003

Parent Item Name: Saddle, D205-634-011



Start Date: 6/17/2011

Required Date: 6/20/2011

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP : I 03.01.16 Reformat: Incorporated D205-641-011 KJ/RF  
 IPP : J 06-07-25 As per DSI 9344 JLM  
 IPP : K 06.11.17 Per K10003 Rev C KJ  
 IPP : L 07.01.12 Document Record for copying bluefile rmv KJ  
 IPP Rev:M 08-08-12 now @ chg 006 (DSI 9418) DD verified by:  
 IPP N 09.01.27 DSI 9418 rev B EC verified by: DD IPP Rev:O  
 11.03.11 per dsi9536 DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

AN4-51A 		Purchased	No			110	Each	270.0000	8	16			
-------------	--	-----------	----	--	--	-----	------	----------	---	----	--	--	--

52 Bolt

JB

Location	Loc Qty	Loc Code
ST361	270	
116003	20	
117094	100	
117313	50	
117514	50	
117794	50	

116003

AN4-6A 		Purchased	No			110	Each	1,233.000	16	32			
------------	--	-----------	----	--	--	-----	------	-----------	----	----	--	--	--

52 Bolt

JB 11/06/17

Location	Loc Qty	Loc Code
ST356	1033	
115936	33	
116400	400	
116924	400	
117872	200	
ST358	200	
117514	200	

116400

# Picklist, Print

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Work Order ID: 70912

Parent Item: K10003

Parent Item Name: Saddle, D205-634-011

Start Date: 6/17/2011

Required Date: 6/20/2011

Start Qty: 2.00

Required Qty: 2.00

AN4C46A

Purchased

No

110

Each

221.0000

4

8

BOLT

## Location

## Loc Qty

## Loc Code

ST360

221

107287

40

110823

181

AN6-12A

Purchased

No

110

Each

151.0000

8

16

Bolt

## Location

## Loc Qty

## Loc Code

ST342

151

117094

100

117514

51

AN960JD416

NAS1149D0463J

Purchased

No

110

Each

0.0000

32

64

Washer

AN960JD616

NAS1149D0663J

Purchased

No

110

Each

0.0000

8

16

Washer

D2570

Manufactured

No

110

Each

413.0000

24

48

Bushing

## Location

## Loc Qty

## Loc Code

ST017

413

66933

1

67759

50

68103

202

69814

160

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Shop Packet Print

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# Picklist Print

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Work Order ID: 70912

Parent Item: K10003

Parent Item Name: Saddle, D205-634-011

Start Date: 6/17/2011

Required Date: 6/20/2011

Start Qty: 2.00

Required Qty: 2.00

D2571  
Saddle, Fwd Out 205

Manufactured No

110 Each

4.0000

1 2  
JB

## Location

## Loc Qty

## Loc Code

ST434

4

69698

4

110

Each

2.0000

1  
JB

## Location

## Loc Qty

## Loc Code

ST434

2

69336

2

110

Each

4.0000

1 2  
JB

## Location

## Loc Qty

## Loc Code

ST434

4

69697

4

110

Each

4.0000

1 2  
JB

## Location

## Loc Qty

## Loc Code

ST434

4

69699

4

110

Each

130.0000

4 8  
JB

## Location

## Loc Qty

## Loc Code

ST021

130

64276

30

69494

100

64276

D2747  
Set Screw

Manufactured No

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Shop Packet Print

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# Picklist Print

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Work Order ID: 70912

Parent Item: K10003

Parent Item Name: Saddle, D205-634-011

Start Date: 6/17/2011

Required Date: 6/20/2011

Start Qty: 2.00

Required Qty: 2.00

D2876  
Saddle Spacer

Manufactured No

110 Each

52.0000

2 4 ✓  
68282

JB

Location Loc Qty Loc Code

ST025 16

66849 16

ST026 36

68282 36

D2877  
Saddle Spacer

Manufactured No

110 Each

71.0000

2 4 ✓  
68282

JB

Location Loc Qty Loc Code

ST025 71

66843 21

68283 50

D3405-041  
Lug Assembly

Manufactured No

110 Each

2.0000

1 2 ✓  
68283

JB

Location Loc Qty Loc Code

ST474 2

62227 2

D3405-043  
Lug Assembly

Manufactured No

110 Each

8.0000

1 2 ✓  
68343

JB 11/06/17

Location Loc Qty Loc Code

ST423 2

65703 2

ST474 6

68343 6

# Picklist, Print

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Work Order ID: 70912

Parent Item: K10003

Parent Item Name: Saddle, D205-634-011

Start Date: 6/17/2011

Required Date: 6/20/2011

Start Qty: 2.00

Required Qty: 2.00

D3407-041 Manufactured No

110 Each

0.0000



Tow Ring

D3417-5 Manufactured No

110 Each

51.0000



Washer

## Location

## Loc Qty

## Loc Code

ST053

51

67783

11

68972

40

D3456-1 Manufactured No

110 Each

52.0000



Washer

## Location

## Loc Qty

## Loc Code

FG

7

25701

7

ST054

45

66848

3

69774

42

D3533-1 Manufactured No

110 Each

86.0000



Set Screw

## Location

## Loc Qty

## Loc Code

ST066

86

67583

86

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# Picklist Print

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Work Order ID: 70912

Parent Item: K10003

Parent Item Name: Saddle, D205-634-011

Start Date: 6/17/2011

Required Date: 6/20/2011

Start Qty: 2.00

Required Qty: 2.00

MS21042L4

Purchased

No

110

Each

5,134.000

24

48



Nut

## Location

## Loc Qty

## Loc Code

ST300

5134

117441

2840

117601

794

117885

1500

117441

MS21043-4

Purchased

No

110

Each

1,131.000

5

10



Nut

## Location

## Loc Qty

## Loc Code

FG

40

104603

40

ST300

91

117423

91

ST301

1000

117601

500

117793

500

117423

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## 5.0 PARTS LIST

Item	634 -011	634 -015	634 -041	634 -045	641 -011	Part Number	Description
	X					D205-634-011	SKIDTUBE INSTALLATION (STANDARD)
		X				D205-634-015	SKIDTUBE INSTALLATION (MODIFIED)
	1		X			D205-634-041	SKIDTUBE
		1		X		D205-634-045	SKIDTUBE
	1	1			X	D205-641-011	GROUND HANDLING KIT
1			1			D2580-041	205 SKIDTUBE ASSEMBLY (STANDARD)
1				1		D2580-045	205 SKIDTUBE ASSEMBLY (MODIFIED)
2A			16	16		D2594-1	* PLUG
2B			16	16		D2594-3	* O-RING
3			1	1		D2855	* AFT CAP
4			2	2		AN3-5A	* BOLT
5			2	2		AN960JD10L	* WASHER
6A			1	1		D3564-9	* WEARSHOE (REPLACES D2577-1)
6B			1	1		D3566-1	* GASKET
7A			1	1		D3564-11	* WEARSHOE (REPLACES D2577-3)
7B			1	1		D3566-1	* GASKET
8A			1	1		D3564-5	* WEARSHOE (REPLACES D2577-5)
8B			1	1		D3566-5	* GASKET
9A			1	1		D3564-13	* WEARSHOE
9B			1	1		D3566-13	* GASKET
10			50	50		AN3C4A	* BOLT (REPLACES AN3-4A)
11			50	50		AN960C10L	* WASHER (REPLACES AN960JD10L)
12			50	50		ALS4-1032-130	* INSERT
13			2	2		ALS4-1032-225	* INSERT
20	1	1				D2571	SADDLE, FWD OUTSIDE
21	1	1				D2572	SADDLE, FWD INSIDE
22	1	1				D2573	SADDLE, AFT OUTSIDE
23	1	1				D2574	SADDLE, AFT INSIDE
24	8	8				AN4-51A	BOLT
25	16	16				D2570	BUSHINGS
26	8	8				MS21042L4	NUT (OR MS21042-4)
27	8	8				AN6-12A	BOLT
28	8	8				AN960JD616	WASHER
29	16	16				AN4-6A	BOLT
30	32	32				AN960JD416	WASHER
31	16	16				MS21042L4	NUT (OR MS21042-4)
32	4	4				D2747	SET SCREW
33	2	2				D3533-1	SET SCREW
40	1	1				D3407-041	TOW RING (REPLACES D2968-041)
41	1	1				D3456-1	WASHER
43	1	1				MS21043-4	NUT
44	2	2				D3417-5	WASHER
50					1	D3405-041	LUG ASSEMBLY (REPLACES D2736-1)
51					1	D3405-043	LUG ASSEMBLY (REPLACES D2736-3)
52					4	AN4C47A	BOLT
53					8	D2570	BUSHING
54					4	MS21043-4	NUT (OR MS21042-4)
60	2	2				D2876	SADDLE SPACER
61	2	2				D2877	SADDLE SPACER

\*DENOTES THAT PART IS INCLUDED WITH ASSEMBLY ABOVE

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Revision: F

Date: 08.10.07

# DART SERVICE INSTRUCTION

TO AMEND INSTALLATION INSTRUCTIONS D205-634 REV. F AND  
INSTALLATION INSTRUCTIONS D204-635 REV. F

REF. TCCA STC SH96-88

REF. FAA STC SR00563NY

REF. EASA STC EASA.IM.R.S.01303

**REFERENCE ONLY**

## PURPOSE:

THE PARTS LIST OF INSTALLATION INSTRUCTIONS D205-634 REV. F AND D204-635 REV. F LISTS THE INCORRECT PART NUMBER FOR THE BOLT PROVIDED WITH D205-641-011 GROUND HANDLING KIT. THE CORRECT PART NUMBER FOR THE BOLT IS AN4C46A.

## CHANGE:

THE PART NUMBER IN SECTION 5.0 OF D205-634 REV. F AND D204-635 REV. F AND SECTION 32.9 OF ICA-D204-635 REV. 3 IS AMENDED AS FOLLOWS:

### 5.0 PARTS LIST (D205-634 REV. F)

Item	634 -011	634 -015	634 -041	634 -045	641 -011	PART NUMBER	DESCRIPTION
	X					D205-634-011	SKIDTUBE INSTALLATION (STANDARD)
		X				D205-634-015	SKIDTUBE INSTALLATION (MODIFIED)
	1		X			D205-634-041	SKIDTUBE
		1		X		D205-634-045	SKIDTUBE
	1	1			X	D205-641-011	GROUND HANDLING KIT

## IS:

52					4	AN4C46A	BOLT
----	--	--	--	--	---	---------	------

## WAS:

52					4	AN4C47A	BOLT
----	--	--	--	--	---	---------	------

### 5.0 PARTS LIST (D204-635 REV. F)

### 32.9 PARTS LIST (ICA-D204-635 REV. 3)

Item	635 -011	635 -041	641 -011	PART NUMBER	DESCRIPTION
	X			D204-635-011	SKIDTUBE INSTALLATION
	1	X		D204-635-041	SKIDTUBE
	1		X	D205-641-011	GROUND HANDLING KIT

## IS:

52			4	AN4C46A	BOLT
----	--	--	---	---------	------

## WAS:

52			4	AN4C47A	BOLT
----	--	--	---	---------	------

CANADA  
DEPARTMENT OF TRANSPORT  
AIRCRAFT CERTIFICATION  
BRANCH  
DAO # 01-O-01

APPROVED

BY: *[Signature]*  
D. SHEPHERD (DE # 02)

DATE: 10.11.26

CERT. NO.: SH96-88

ISSUE NO.: 3

A	NEW ISSUE (REF. CAR10-27)	MB	10.11.26
REV.	DESCRIPTION	BY	DATE
DESIGN		<b>DART AEROSPACE LTD</b>	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		DSI 9536	SHEET 1 OF 1
APPROVED		TITLE	SCALE
DE APPR.		P/N CORRECTION	NTS
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